

**Work Order ID 81583**

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**\*81583\***

Page 1

Item ID: D120-638-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bearpaw

Start Date: 3/14/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 3/14/12 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2435

Rev E1

100

0.00

**\*100\***

DOCUMENT CONTROL


DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D120-638-011 CHG 002

 MLT 12-3-15

160

Pick Kit

0.00

**\*160\***

Packaging

Memo

0.00

Packaging

12/3/16

170

QC4- 100% Inspect kits for completeness

0.00

**\*170\***

QC

Memo

0.00

Quality Control



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Item ID: D120-638-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bearpaw

Start Date: 3/14/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 3/14/12 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

0.00

**\*180\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD120-638-011  
Location: 19

12/3/16 f

190

0.00

**\*190\***

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

12/3/16 J  
ME  
12-03-15

# Picklist Print

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Work Order ID: 81583

Parent Item: D120-638-011

Parent Item Name: Bearpaw

Start Date: 3/14/12

Required Date: 3/14/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-02 JLM  
IPP Rev:B Added Step 2 08-04-16 JLM Verified By:EC  
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2435 Bearpaw, 206		Manufactured	No			160	Each	0.0000	2	2	BT7775		OK
D2182B050 Clamp Cushion Black		Manufactured	No			160	Each	18.0000	4	4	73932		OK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST402		18							
				79824		18							
D2274 Radius Block		Manufactured	No			160	Each	51.0000	8	8			OK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		51							
				72121		32							
				78589		19							
D2438 Clamp		Manufactured	No			160	Each	50.0000	4	4			OK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST456		50							
				77038		6							
				78594		44							
D2529 Washer		Manufactured	No			160	Each	273.0000	8	8			OK
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		273							
				66953		2							
				79221		131							
				79485		140							

12/13/16

# Picklist Print

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Work Order ID: 81583

Parent Item: D120-638-011

Parent Item Name: Bearpaw

Start Date: 3/14/12

Required Date: 3/14/12

Start Qty: 1.00

Required Qty: 1.00

AN4-15A Purchased No

160 Each 367.0000 8 8

Bolt

## Location

## Loc Qty

## Loc Code

GA 100  
120449 100  
ST358 267  
118706 15  
120187 52  
120422 200

AN960JD416 Purchased No

160 Each 14.0000 8 8

Washer

## Location

## Loc Qty

## Loc Code

ST351 14  
116289 14

MS21042L4 Purchased No

160 Each 5,519.0000 8 8

Nut

## Location

## Loc Qty

## Loc Code

ST300 5519  
117441 51  
117601 157  
118451 133  
119017 200  
119075 2978  
121011 2000

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Shop Packet Print

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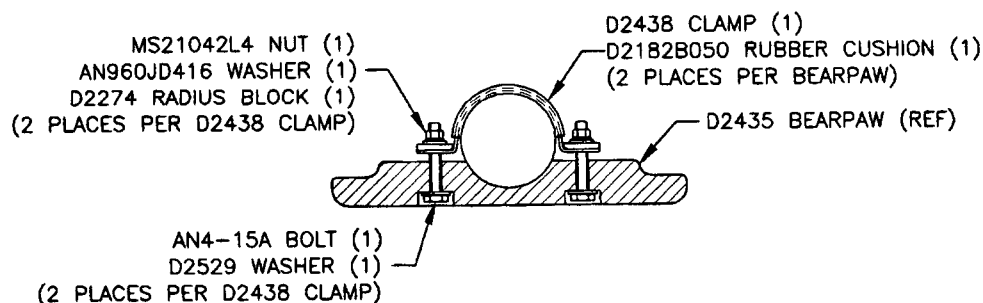


Figure 2 - Bearpaw Installation

#### 4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D120-638-011 Bearpaw	8.4 lb 3.82 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	178.7 in 4.54 m	1501.1 in-lb 17.34 m-kg

#### 5. PARTS LIST

Qty	Part Number	Description
X	D120-638-011	BEARPAW INSTALLATION
4	D2182B050	Rubber Cushion
8	D2274	Radius Block
8	D2529	Washer
2	D2435	Bearpaw
4	D2438	Clamp
8	AN4-15A	Bolt
8	AN960JD416	Washers
8	MS21042L4	Nut (or MS21042-4)